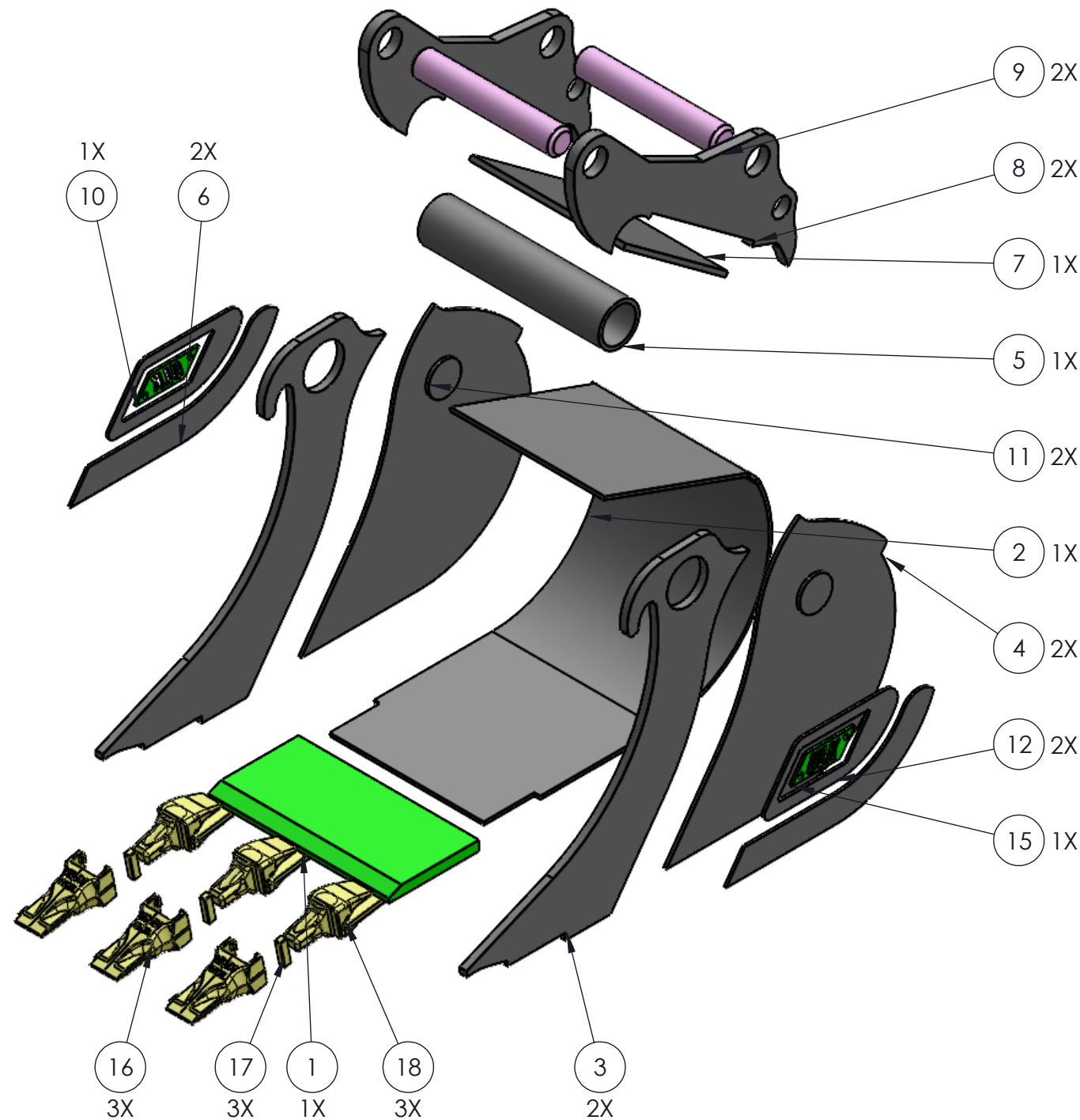
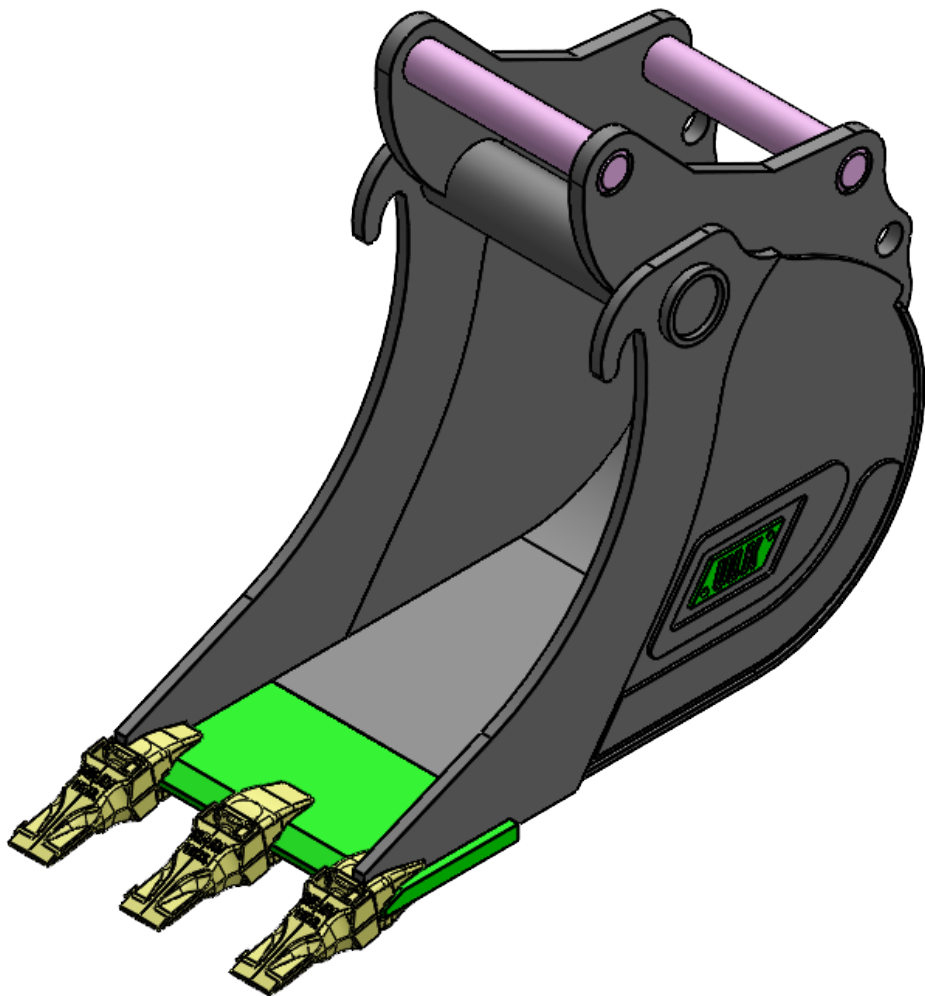


1		2		3	4	5
ITEM NO.	PART NUMBER	Description	QTY.	Dxf name	Weight	
1	GR34-S40-300-01	CUTTING EDGE 150x300x16	1	HB400-16mmx1-GR34-S40-300-01	5.43	
2	GR34-S40-300-02	SHELL	1	E350-5mmx1-GR34-S40-300-02	9.77	
3	GR34-S40-300-04	SIDE BLADE	2	E350-12mmx2-GR34-S40-300-04	5.52	
4	GR34-S40-300-03	SIDE BOTTOM PLATE	2	E350-5mmx2-GR34-S40-300-03	3.46	
5	GR34-S40-300-05	PIPE ID56xOD56x300L	1		2.75	
6	GR34-S40-300-10	LOWER KICK PLATE	2	E350-4mmx2-GR34-S40-300-10	0.47	
7	GR34-S40-300-13	TOP BEAM	1	E350-8mmx1-GR34-S40-300-13	3.39	
8	GR34-S40-300-06	EAR PLATE	2	E350-16mmx2-GR34-S40-300-06	4.84	
9	GR34-S40-300-12	PIN 40x234L	2		2.29	
10	GR34-S40-300-14	CUTTING EDGE 360x50x1600	1	NM500-50mmX1-200001	0.06	
11	GR34-S40-300-11	END CAP	2	E350-5mmx2-GR34-S40-300-11	0.09	
12	GR34-S40-300-08	SIDE WEAR PLATE	2	E350-4mmx2-GR34-S40-300-08	0.28	
13	GR34-S40-300-09	BOTTOM WEAR STRIP	1	HB400-5mmx1-GR34-S40-300-09	0.59	
14	GR34-S40-300-07	BOTTOM WEAR STRIP	3	HB400-5mmx3-GR34-S40-300-07	0.63	
15	GR34-S40-300-15	ULK LOGO	1	E350-4mmx2-GR34-S40-300-15	0.06	
16	V13SYL	ESCO V13 TOOTH POINTER	3		0.72	
17	V13PN	ESCO V13 TOOTH PIN	3		0.04	
18	V13 Adaptor	ESCO V13 TOOTH ADAPTOR	3		1.03	

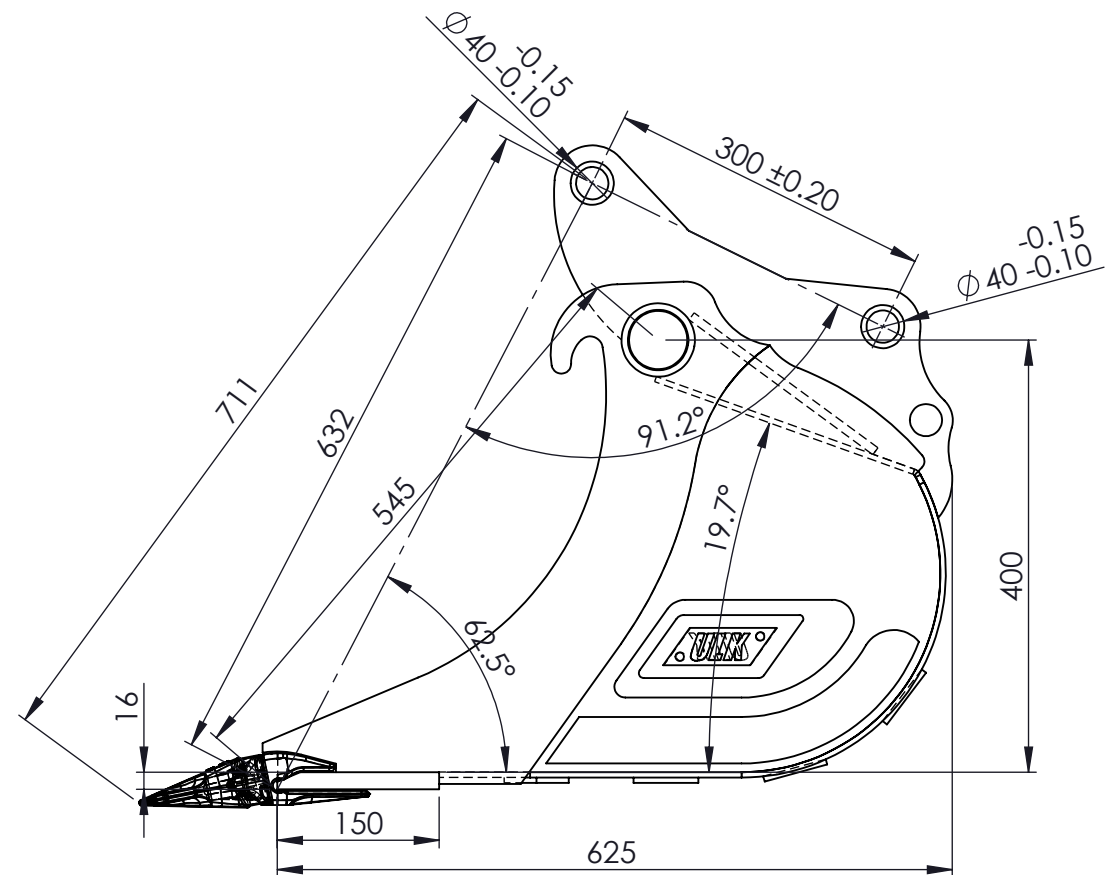
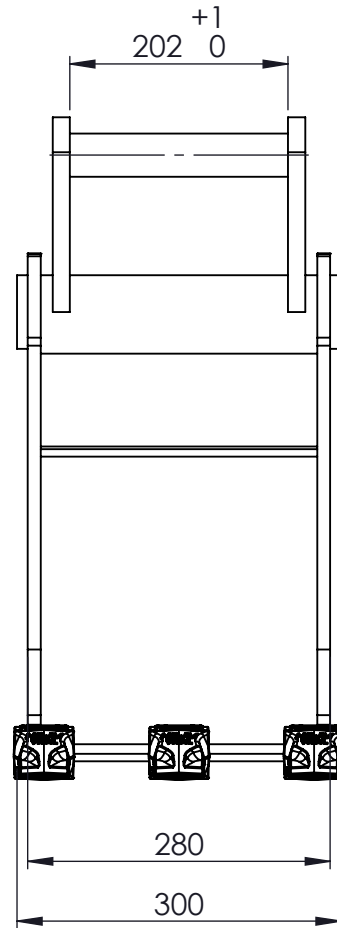
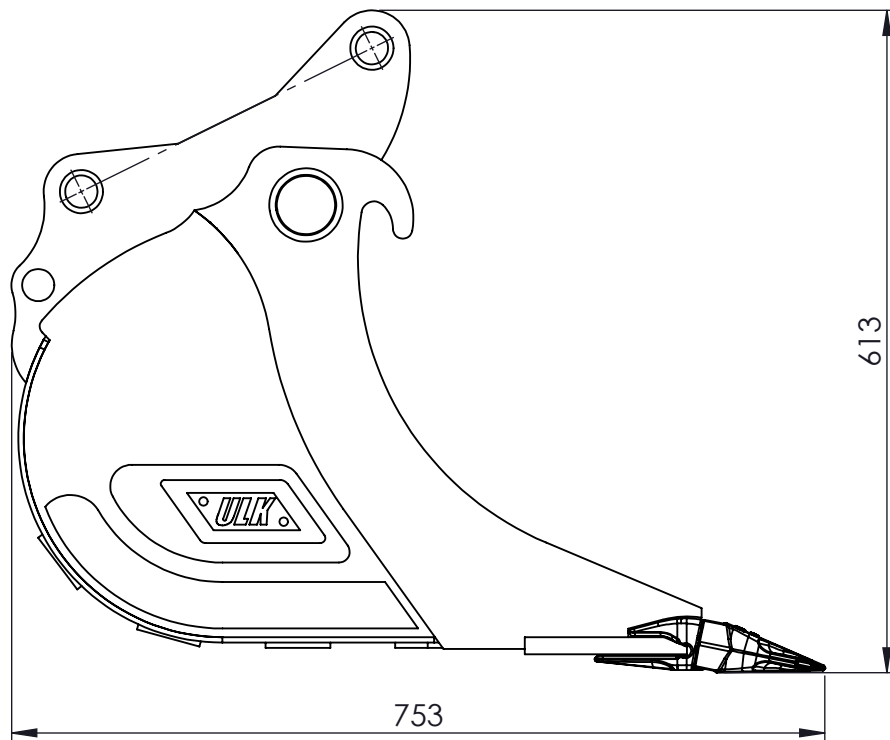
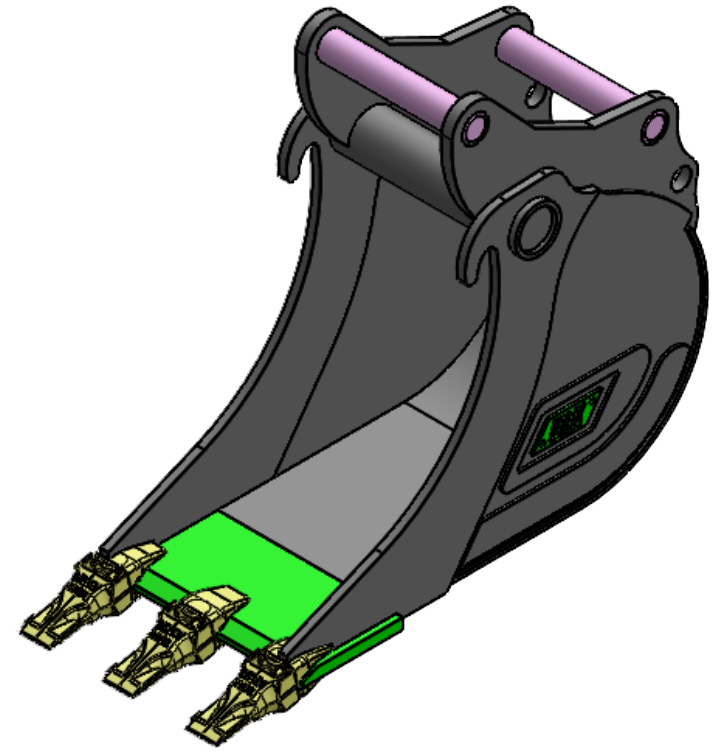
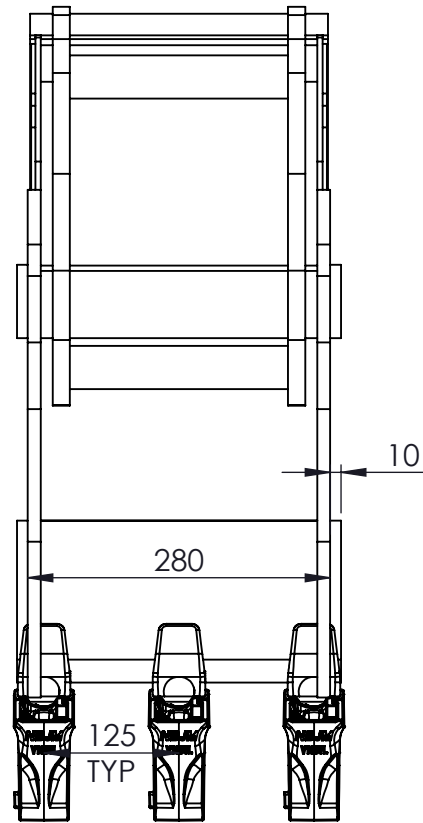
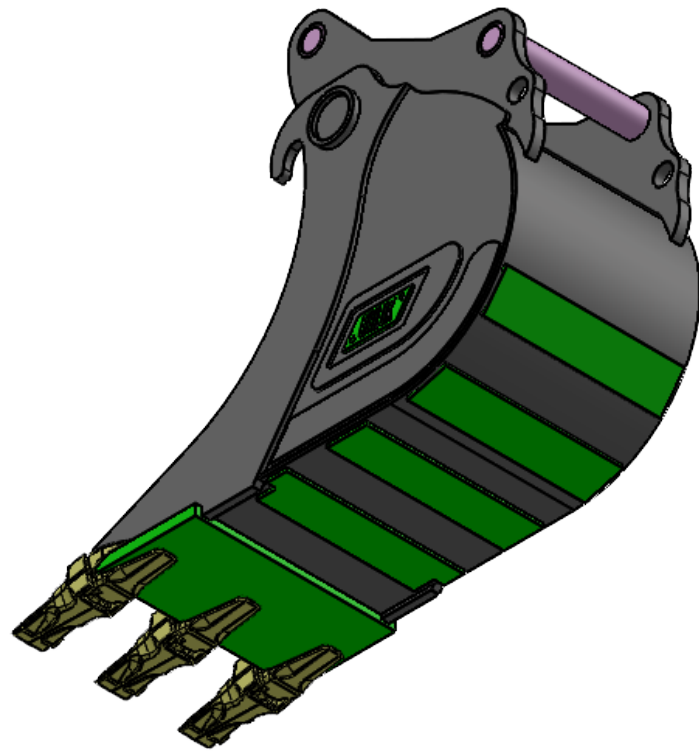


Name	Width (mm)	Weight (kg)	Capacity (CUM)	GET TYPE	QTY
GR34-S40	300	63.2	0.043	V13 SYL	3
GR34-S40	400	72.6	0.063	V13 SYL	4
GR34-S40	500	80.3	0.083	V13 SYL	4
GR34-S40	600	89.8	0.104	V13 SYL	5
GR34-S40	700	97.5	0.125	V13 SYL	5
GR34-S40	800	105.2	0.145	V13 SYL	5



MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		$\pm 0.50\text{mm}$ $\pm 0.30\text{mm}$ $\pm 0.20\text{mm}$ $\pm 0.10\text{mm}$ ± 0.50	FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL ASI365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION
TITLE: STANDARD RETRO BUCKET 3-4T-300MM-0.043M3		DO NOT SCALE DRAWING IF IN DOUBT, ASK SCALE: 1:50	
DRW BY: HK	19/06/2025	DWG No. GR34-S40-300	MAT'L : REFER BOM
CKD & APP BY:			WEIGHT (KGS): 63.21
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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY



MACHINING TOLERANCES:		FABRICATION TOLERANCES	
0	±0.50mm	LINEAR DIMENSIONS 0 to 500mm	±0.5mm
0.0mm	±0.30mm	LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
0.00mm	±0.20mm	LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
0.000mm	±0.10mm	ANGULAR	±0.5mm
ANGULAR:	±0.50	PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.		NORMAL AS1365 TOLERANCES U.O.N.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°		WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL DIMENSIONS ARE IN MM.		ALL WELD SIZES ARE FINAL	
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
		SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
TITLE:		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
SCALE: 1:50			
DRW BY	HK	DWG No.	MAT'L :
CKD & APP BY		GR34-S40-300	REFER BOM
			WEIGHT (KGS):
			63.21
		SIZE: A4	SHEETS: 2 OF 2

XX		XX			
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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